



شرکت تولیدی گرانول قزوین (سهامی خاص)

Ghazvin Granules Producing Co.

www.ggp.ir

### Data sheet

**Granule Type :GPR65**

**Description :** PVC compound for automotive , door & window's profiles and gasket for extrusion and injection molding

**Color :** Natural and Colours

Properties	Standard and Test Method	Unit	Typical value
Hardness	ASTM D 2240(15 sec)	Shore "A"	65±1
Density	ASTM D 792 / IEC 60811-1-3	gr/cm <sup>3</sup>	1.27±0.01
Heat Stability at 200°C	VDE 0472/9.71	minute	min 40
Tensile strength	IEC 60811-1-1	N/mm <sup>2</sup>	min 13
Elongation at break		%	min 300

**Processing Condition:** As a general guide, typical processing temperature are as follows:

	zone 1	zone 2	zone 3	zone 4	head	die
max (°C)	120	130	140	150	160	160
min (°C)	110	120	130	140	150	150

**Safety** GPR65 is classified as no-dangerous material.

### Packaging

It is available in the form of pellets and supplied in PP laminated bag with a net content of 25 kgs.

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