



## Data sheet

### Granule Type: GPB9068

#### Description

General purpose easy process able Bedding Compound

#### Color

Natural and Colors

#### Physical Properties

Properties	Standard and Test Method	Unit	Typical Value
Hardness	ASTM D2240(15sec)	Shore A	90±2
Density	ASTM D792 / IEC 60811-1-3	gr/cm <sup>3</sup>	1.68±0.01
Heat Stability at 200°C	VDE 0472/9.71	minute	min 40
Properties before ageing Tensile strength Elongation at break	IEC 60811-1-1	N/mm <sup>2</sup> %	min 10 min 200

#### Processing Guidelines

1- The actual extrusion conditions will depend on the type of equipment used. The following conditions may be used as a guide when starting up the extruder.

	Zone 1	Zone 2	Zone 3	Zone 4	Head	Die	Screw*
max (°C)	150	160	160	160	170	180	70
min (°C)	130	130	140	140	150	150	80

\* The thermostatic control of the screw improves processing results.

#### Extruder L/D= 20-26

2- Head and tools should be designated allowing streamlined flow avoiding stagnation of the material.

3- A breaker plate and filter net (80 -100 mesh/cm<sup>2</sup>) are recommended to be used.

#### Storage

- Packaging should be keep closed during storage
- Ambient temperature should not exceed more than 40°C
- Avoid direct exposure to sunlight and humid weathering
- Shelf life of the compound is 12 months from the date of manufacture.

#### Packaging

It is available in the form of pellets and supplied in PP bags with a net content of 25 kg.



### Safety

GPB9068 is classified as no-dangerous material.

### Technical Service

Ghazvin Granules Producing Co. producing Technical Service is available to help the customer to choose the best product for his requirements.

Our Technical Service is at your disposal for further information and advice about the start-up and also for any possible necessity during the use of the product.

### Disclaimer

The data and numerical results contained in this document are provided for the sake of general information and are given in good faith. They reflect the state of our knowledge at the time of publication. Because the possibilities and application conditions of our product are many and varied, and lie beyond our control, we can in no event be held responsible if all the necessary information on planned applications have not been formally brought to our attention. The information presented here cannot be considered as a suggestion to use our products without taking into account existing patents, or legal provisions or regulations, whether national or local. The purchaser alone assumes the duties of information and advice for the ultimate user. Specifications reported on this datasheet cannot be used as reference values in a technical or sales contract. Ghazvin Granules Producing Co. can in no event be held responsible for a possible failure on the part of the purchaser to respect these regulations, provisions and duties.

کارخانه: قزوین، شهرک صنعتی البرز، حکمت ۹، تقاطع شیخ بهایی

تلفن: +۹۸۲۸۳۲۲۵۴۷۷ - فکس: +۹۸۲۸۳۲۲۴۸۴۰

دفتر مرکزی: تهران، خ سهروردی شمالی، خ خرمشهر، پ ۶۴

تلفن: +۹۸۲۱۸۱۹۳۰۰۰۰ - فکس: +۹۸۲۱۸۱۹۳۱۴۶۰ - فکس: +۹۸۲۱۸۸۷۶۲۴۷۱

**Factory:** Sheikh bahaie Intersection, Hekmat 9th, Alborz Industrial City, Qazvin, Iran

**Tel:** +982832225477 - **Fax:** +982832224840

**Head Office:** No. 64, Khoramshahr Ave, Tehran 15539-53713, Iran

**Tel:** +982181930000 - +982181931460 - **Fax:** +982188762471 - **Email:** Info@ggp.ir